



The Global Leader in

Sheet Materials



formerly **JM Clipper**



Leader Global Technologies

Leader Global Technologies (formerly JM Clipper) brings you product and marketplace experience as well as the most cost effective sealing solutions available in the market today. Founded over 100 years ago, Leader GT has led the industry in fluid sealing and gasket manufacturing technology.

As the original designer and developer of the compressed sheet manufacturing equipment, Leader GT has continued to develop leading edge gasket and packing technology. These technologies include the "Patented Dynagraph™ Process", Elastagraph™, Graphite and Corrugated Metal Gasket, CW 2000 High Temperature Packing and many other technology driven fluid sealing products. Leader GT continues to be the fluid sealing technology leader that you can count on.

With our extensive experience in the fluid sealing market, Leader GT is setting new standards of excellence in the manufacture and supply of fluid sealing products. We will work to lower the fluid sealing product "Total Installed Cost", which allows the end-user and their partner distributor to take complete ownership and control of their fluid sealing product spend. Leader GT will help you accomplish this through increased efficiencies, minimized downtime, on-site training and fixed equipment & piping drawing management, all the while continuing to provide "World Class" fluid sealing technologies.

The primary focus of Leader GT is to bring an attitude of excellence to the manufacturing of fluid sealing, fastener and other specialty sealing products. As your dedicated resource, we will manage your day-to-day fluid sealing applications. With our superior manufacturing capabilities, outstanding field technical support and engineering services, we will deliver demonstrable cost savings, and measurable reliability advancements.

PRODUCTS AND SERVICES

- Spiral Wound Gaskets
- Full Line of Stud Bolts and Fastener Products
- Elastagraph™ Molded Graphite and Metal Flange Gaskets
- Dynagraph™ Flexible Graphite Technology
- Dynagraph™ HE (Heat Exchanger) Gaskets
- Graftech GRAFOIL® Products including Sheet and Tape
- LeaderCam™ Camprofile Gaskets
- Double Jacketed Gaskets
- Specialty Manufactured Metallic Gaskets
- Calendared, Filled PTFE Sheet
- Compressed Sheet Gasket Materials
- Specialty Manufactured Cut Gaskets
- Dynagraph™ Mechanical Packing Materials
- Full Line of Standard Mechanical Packing Materials
- On-site Technical Training Programs
- Engineered Gasket Design
- Engineered Bolt Torque Calculations
- ASME Code Bolted Joint Analysis
- Fixed Equipment and Piping Drawing Management
- Warehouse & Zone Stores Materials Management Programs
- Turn Around Materials Management Programs

Leader GT Sheet Materials

PRODUCT SELECTION

The suitability of gasket materials in a given application requires dependence on many factors including chemical resistance, temperature and pressure capability, flange material, flange configuration and bolt load. Selecting the right material for an application can be a difficult and confusing task. We at Leader GT understand the importance of providing clear and concise data aiding in the selection of our products. We will work closely with our customers in developing this data. Should there be any questions as to which product to use, consult our technical support group to help with the proper selection.

COMPRESSED FIBER SHEET

The Leader GT range of compressed sheet products is designed for a wide range of industrial and original equipment applications where sealing performance and specification is essential. Based on high performance reinforcing fibres blended with elastomeric binders, the Leader GT materials offer outstanding performance in the most demanding of applications.

FEATURES

- Wide range of service applications
- Easy to handle and cut
- Excellent bolt torque retention
- Outstanding sealability
- Wide range of standard and non-standard dimensions

AVAILABILITY

Our compressed sheet products can be supplied in sheet or cut gaskets to standard or non-standard dimensions to a maximum sheet size of 80" x 240".

STANDARD SIZES

- 60" x 60"
- 60" x 120"
- Other sizes available upon request

STANDARD THICKNESSES

1/64" to 1/8"



NA-59

NA-59 is a cutter grade alternative to NA-60. This general service NBR/Aramid sheet is the economy champ of quality compressed gasket products offered by Leader GT. NA-59 performs great in a wide variety of services as well as being easy to cut and handle. NA-59 is green in color and can be provided branded upon request.

NA-59: Typical Physical Properties

Standard Pressure Rating (psi)	—	1000
Standard Temperature Rating	—	350°F
Max Intermittent Temp. Rating	—	400°F
Min Temperature	—	-70°F
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	50%
Sealability	ASTM F37B	<1.0 ml/min
Creep Relaxation	ASTM F38	40%
Residual Stress	BS 7531	17 mpa
ASTM F152	Average Tensile	1800 psi



NA-60

NA-60 has excellent sealability, low creep and great performance in steam and a broad range of chemicals. It is a forgiving material that can be relied on for process piping and machinery. This high performance, general service, NBR/Aramid sheet is a great value in today's compressed sheet market. NA-60 is green in color and branded for immediate product recognition.

NA-60: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	700°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-70°F
Max PxT	—	350,000
m value	—	3.5
y value (psi)	—	2000
ROTT Data	—	Gb=1496 a=0.28 Gs=0.05
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	40%
Sealability Sg=1000 psi=30	ASTM F37	0.04 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	27%
Residual Stress	BS 7531	17 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	0-10%
IRM 903 @ 300°F	Thickness Increase	0-10%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2100 psi
Density	—	1.87 g/cm ³
Rubber Binder	—	NBR



940

940 is a high tensile NBR/Aramid and inorganic fiber sheet designed for use as an excellent general service sheet or in applications where outstanding dielectric properties are a must. 940 is red in color and branded for immediate product recognition.

940: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	600°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-70°F
Max PxT	—	350,000
m value	—	5.2
y value (psi)	—	3600
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	40%
Sealability Sg=1000 psi=30	ASTM F37	0.04 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	21%
Residual Stress	BS 7531	17 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	10-25%
IRM 903 @ 300°F	Thickness Increase	15-35%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2300 psi
ASTM D149 Dielectric Strength	—	20Kv
Density	—	1.20 g/cm ³
Rubber Binder	—	NBR



978

978 is an NBR/Aramid fiber sheet material designed for use as a general purpose material suitable for use in a wide range of applications, including hot and cold water, steam, oils, fuels, gases and a wide range of general chemicals. 978 is black in color and branded for immediate product recognition.

978: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	700°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-70°F
Max PxT	—	350,000
m value	—	3.5
y value (psi)	—	2000
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	50%
Sealability Sg=1000 psi=30	ASTM F37	0.04 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	27%
Residual Stress	BS 7531	23 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	0-10%
IRM 903 @ 300°F	Thickness Increase	0-10%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2100 psi
Density	—	2.00 g/cm ³
Rubber Binder	—	NBR



960

960 is an SBR/Aramid fiber sheet that can be used as a general service material in a wide range of applications. 960 is black in color and branded for immediate product recognition.

960: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	700°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-75°F
Max PxT	—	250,000
m value	—	5.5
y value (psi)	—	3600
Compressibility	ASTM F36	15-35%
Recovery (% min)	ASTM F36	40%
Sealability Sg=1000 psi=30	ASTM F37	—
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	32%
Residual Stress	BS 7531	16 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	15-35%
IRM 903 @ 300°F	Thickness Increase	15-35%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2000 psi
Density	—	1.20 g/cm ³
Rubber Binder	—	SBR



978-C

978-C is an NBR/Aramid an inorganic fiber sheet that is a natural in the petroleum industry where it can be used in most applications on all types of equipment. It has also been used successfully in pulp and paper service as well. 978-C is recommended for a broad range of services in all industries along with excellent resistance to hot creep. 978-C is black in color and branded for immediate product recognition.

978-C: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	700°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-70°F
Max PxT	—	500,000
m value	—	3.0
y value (psi)	—	3000
ROTT Data	—	G _b =1403 a=0.337 G _c =0.29
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	40%
Sealability Sg=1000 psi=30	ASTM F37	0.04 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	21%
Residual Stress	BS 7531	20.8 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	0-10%
IRM 903 @ 300°F	Thickness Increase	0-10%
ASTM Fuel B @ 70-85°F	Weight Increase	15% max
ASTM F152	Average Tensile	2300 psi
Density	—	1.80 g/cm ³
Rubber Binder	—	NBR



961

961 is an off-white version of 960 and can be used in the same applications as well as those services where color contamination might be an issue. 961 is off-white in color and branded for immediate product recognition.

961: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	700°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-75°F
Max PxT	—	250,000
m value	—	5.5
y value (psi)	—	3600
Compressibility	ASTM F36	15-35%
Recovery (% min)	ASTM F36	40%
Sealability Sg=1000 psi=30	ASTM F37	—
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	32%
Residual Stress	BS 7531	16 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	15-35%
IRM 903 @ 300°F	Thickness Increase	15-35%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2000 psi
Density	—	1.20 g/cm ³
Rubber Binder	—	SBR



986-A

986-A uses an EPDM binder and high temperature fibers creating a compressed sheet material for use in more severe applications. It can be used in steam, alkalis, brake fluids, phosphate esters, dilute acids, animal and vegetable oils. 986-A is off-white in color and branded for immediate product recognition.

986-A: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	600°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-75°F
Max PxT	—	350,000
m value	—	2.75
y value (psi)	—	3700
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	50%
Sealability Sg=1000 psi=30	ASTM F37	0.05 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	25%
Residual Stress	BS 7531	18 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	5-20%
IRM 903 @ 300°F	Thickness Increase	15-30%
ASTM Fuel B @ 70-85°F	Weight Increase	15% max
ASTM F152	Average Tensile	2000 psi
Density	—	1.20 g/cm ³
Rubber Binder	—	EPDM



976

976 is a CR/Aramid sheet designed for use in Freon-type refrigerants and high aniline-point oils. 976 is also recommended for applications in ammonia gas, fuels, mild acids, mild alkalis, water and silicate esters. 976 is light purple color and branded for immediate product recognition.

976: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	600°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-80°F
Max PxT	—	250,000
m value	—	2.0
y value (psi)	—	4350
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	50%
Sealability Sg=1000 psi=30	ASTM F37	0.01 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	20%
Residual Stress	BS 7531	21 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	0-10%
IRM 903 @ 300°F	Thickness Increase	0-10%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2000 psi
Density	—	1.85 g/cm ³
Rubber Binder	—	CR



1078

1078 is an off-white NBR/Aramid sheet recommended for use where color contamination is a concern. 1078 is an outstanding general service gasket material to be used on process piping, equipment and all types of machinery. 1078 is off-white in color and branded for immediate product recognition.

1078: Typical Physical Properties

Max Pressure Rating (psi)	—	1000
Max Temperature Limit	—	700°F
Max Continuous Temp. Limit	—	400°F
Min Temperature	—	-70°F
Max PxT	—	350,000
m value	—	3.5
y value (psi)	—	2000
Compressibility	ASTM F36	7-17%
Recovery (% min)	ASTM F36	40%
Sealability Sg=1000 psi=30	ASTM F37	0.04 ml/min
Gas Leakage	BS 7531	<1.0 cc/min
Creep Relaxation	ASTM F38	30%
Residual Stress	BS 7531	17 mpa
ASTM F146 Fuel B @ 70-85°F	Thickness Increase	0-10%
IRM 903 @ 300°F	Thickness Increase	0-10%
ASTM Fuel B @ 70-85°F	Weight Increase	20% max
ASTM F152	Average Tensile	2100 psi
Density	—	1.90 g/cm ³
Rubber Binder	—	NBR



Clipperlon 2100

Clipperlon 2100 is a high performance biaxially oriented PTFE sheet material with a silica filler. A general purpose grade for sealing applications across the whole pH range. It is particularly suitable for use with strong acids (except hydrofluoric acid) and alkalis. Other applications include solvents, fuels, water, steam, and chlorine. 2100 has excellent chemical resistance, very low gas permeability and improved creep properties when compared to conventional PTFE gasket materials. 2100 is fawn in color and branded for immediate product recognition.

Clipperlon 2100: Typical Physical Properties

Max Pressure Rating (psi)	—	1200
Max Temperature Limit	—	500°F
Max Continuous Temp. Limit	—	450°F
Min Temperature	—	-350°F
m value	0.062"	3.5
y value (psi)	0.062"	2450
ROTT Data	—	Gb=495
	—	a=0.301
	—	Gs=5.87
Compressibility	ASTM F36	7%
Recovery (% min)	ASTM F36	40%
Sealability	ASTM B37 Liquid	0.21 ml/hr
Gas Permeability	DIN 3535	<0.01 cc/min
Creep Relaxation	ASTM F38	23%
ASTM F152	Average Tensile	2000 psi



Clipperlon 2120

Clipperlon 2120 is a high performance biaxially oriented PTFE sheet material with barium sulphate filler. A general purpose grade for sealing applications across the whole pH range. It is suitable for use with hydrofluoric acid, but not pure liquid hydrogen fluoride. It can also be used with alkalis, solvents, fuels, water, steam and chlorine. 2100 has excellent chemical resistance, very low gas permeability and improved creep properties when compared to conventional PTFE gasket materials. 2100 is fawn in color and branded for immediate product recognition.

Clipperlon 2120: Typical Physical Properties

Max Pressure Rating (psi)	—	1200
Max Temperature Limit	—	500°F
Max Continuous Temp. Limit	—	450°F
Min Temperature	—	-350°F
m value	0.062"	3.5
y value (psi)	0.062"	2450
ROTT Data	—	Gb=432
	—	a=0.318
	—	Gs=9.64E-01
Compressibility	ASTM F36	5%
Recovery (% min)	ASTM F36	40%
Sealability	ASTM B37 Liquid	0.22 ml/hr
Gas Permeability	DIN 3535	<0.01 cc/min
Creep Relaxation	ASTM F38	21%
ASTM F152	Average Tensile	2000 psi



Clipperlon 2110

Clipperlon 2110 is a high performance biaxially oriented PTFE sheet material with glass microspheres as a filler. 2110 has highly conformable properties making it suitable for use in standard or irregular flanges. 2110 was specifically designed where low bolt loads are inherent, such as glass lined, ceramic, plastic coated or badly distorted flanges. 2110 can be used across the whole pH range, except molten alkali metals, fluorine or hydrogen fluoride. 2110 has improved creep properties when compared to conventional PTFE gasket products. 2110 is light blue in color and branded for immediate product recognition.

Clipperlon 2110: Typical Physical Properties

Max Pressure Rating (psi)	—	800
Max Temperature Limit	—	500°F
Max Continuous Temp. Limit	—	450°F
Min Temperature	—	-350°F
m value	0.062"	3.0
y value (psi)	0.062"	1600
ROTT Data	—	Gb=458
	—	a=0.3
	—	Gs=5.37E+00
Compressibility	ASTM F36	40%
Recovery (% min)	ASTM F36	30%
Sealability	ASTM B37 Liquid	0.23 ml/hr
Gas Permeability	DIN 3535	<0.01 cc/min
Creep Relaxation	ASTM F38	35%
ASTM F152	Average Tensile	2000 psi



Clipperlon 2130

Clipperlon 2130 is a homogeneous expanded PTFE sheet, which uses product geometry rather than fillers or binders to address concerns associated with traditional PTFE material. Clipperlon 2130 is part of the 2100 series of materials that utilize the latest in PTFE technology and clearly illustrate LGT's commitment to being the industry leader in fluid sealing materials and product engineering. 2130 is designed for oxidizing applications, harsh chemical environments and areas where contamination is a problem. 2130 is completely chemically inert.

Clipperlon 2130: Typical Physical Properties

Max Pressure Rating (psi)	—	1500
Max Temperature Limit	—	500°F
Max Continuous Temp. Limit	—	450°F
Min Temperature	—	-450°F
m value	0.062"	2.5
y value (psi)	0.062"	2900
ROTT Data	—	Gb=1259
	—	a=0.202
	—	Gs=3.58
Compressibility	ASTM F36	68%
Recovery (% min)	ASTM F36	12%
Sealability	ASTM B37 Liquid	0.02 ml/hr
Gas Permeability	DIN 3535	—
Creep Relaxation	ASTM F38	16%
ASTM F152	Average Tensile	2000 psi

Installation of Leader GT Sheet Products

To ensure optimum service life of Leader GT gasket materials it is not only important to choose the correct material for the application but to install and maintain it correctly. The following guidelines are designed to assist the user in the assembly of Leader GT gasket materials.

FLANGE CONDITION

- Remove the old gasket and check the flange faces for indentations and scoring. Radial (cross face) scoring is a particular concern and can lead to joint leakage.
- For most applications a surface finish of between 125 to 250 RMS is recommended. For very thin gaskets a surface finish as fine as 64 RMS may be required.
- Make sure the flange faces are parallel or that the pipe work is sufficiently flexible to allow the flanges to be pulled parallel and concentric without excessive bolt loads.

GASKETS

- Always use a new gasket.
- The gasket material should be as thin as possible. Out of flat or pitted flanges may require thicker gaskets to accommodate the imperfections. To ensure optimum performance, a minimum thickness/width ratio of 1/5 (ideally 1/10) is required.
- Check that the gasket is in good condition and that the dimensions are correct for the class and size of the flanges.
- Do not use compounds to adhere the gasket to the flange, such as grease or lubricants. These compounds can affect the contact friction between the gasket and the flange and can lead to creep and premature joint failure.
- If there is a requirement to adhere the gasket to the flange prior to assembly (large vertical flanges) then the use of a spray adhesive is recommended. The adhesive should be applied sparingly and in isolated areas, and must be compatible with the fluid medium.

BOLTING

- Ensure the bolt and nut threads are clean. Apply bolt lubrication to the bolt and nut threads and to the face of the nut to be tightened. Do not apply grease or bolt lubricant to the joint face. After cleaning and lubrication it should be possible to run the nut along the full length of the bolt by hand. If this is not possible the bolts and nuts should be refurbished or replaced.
- Scrape, wire brush or file as necessary the back face of each flange where the bolt heads and nuts are to sit, ensuring that the surfaces are clean and flat.
- If possible use hardened flat washers to ensure even transfer of the load.

INSTALLATION

- Ensure that the gasket is installed centrally.
- It is recommended that the bolts are tightened using a controlled method such as torque or tension. If using a torque wrench, ensure that it is accurately calibrated.

Tighten bolts in a star pattern in the following sequence:

1. Finger tighten nuts
2. Tighten to 30% of the final load
3. Tighten to 60% of the final load
4. Tighten to full load
5. Make a final tightening sequence, working around the flange, tightening each bolt in turn until the specified torque is achieved

AFTER INSTALLATION

Check that the flange faces are parallel using a suitable tool.

Other Sealing Products & Services

ELASTAGRAPH™ FLANGE GASKETS

Elastagraph™ gaskets are manufactured by infusing a seamless layer of flexible graphite at varying densities and thicknesses over a corrugated metallic core. Unlike competitor products Elastagraph™ does not contain any adhesive which can contribute to bolt torque loss. Available for Class 150 and 300lb standard flanges and to suit non-standard requirements.

SPIRAL WOUND GASKETS

Leader GT spiral wound gaskets are semi-metallic products designed for high pressure and temperature applications.

LEADERCAM GASKETS

Leader GT LeaderCam provide the high level sealing integrity but with the ability to seal at seating stresses normally associated with sheet materials. For further information on this product please contact our technical support group.

RING JOINT GASKETS

Metallic ring joints are designed for high-pressure applications. They are available in a variety of forms to suit differing flange formats.

LIMITED WARRANTY

LEADER GLOBAL TECHNOLOGIES WARRANTS THAT ITS PRODUCTS ARE MANUFACTURED IN ACCORDANCE WITH ITS APPLICABLE MATERIAL SPECIFICATIONS AND ARE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP USING LEADER GLOBAL TECHNOLOGIES' SPECIFICATIONS AS A STANDARD. ONLY PRODUCTS WHICH ARE INSTALLED AND USED IN ACCORDANCE WITH APPLICABLE LEADER GLOBAL TECHNOLOGIES INSTRUCTIONS AND SPECIFICATIONS ARE IN ANY WAY WARRANTED BY LEADER GLOBAL TECHNOLOGIES. THIS WARRANTY IS APPLICABLE ONLY TO CLAIMS MADE IN WRITING AND REVIEWED BY LEADER GLOBAL TECHNOLOGIES WITHIN 30 DAYS AFTER THE DEFECT WAS DISCOVERED OR SHOULD HAVE BEEN DISCOVERED AND WITHIN ONE YEAR AFTER THE DATE OF SHIPMENT OF THE PRODUCT BY LEADER GLOBAL TECHNOLOGIES. ALL OTHER CLAIMS ARE WAIVED. IF A CLAIM IS MADE, YOU MUST ALLOW REASONABLE INVESTIGATION OF THE PRODUCT YOU CLAIM IS DEFECTIVE AND YOU MUST SUPPLY SAMPLES THAT ADEQUATELY DEMONSTRATE THE PROBLEM YOU CLAIM FOR TESTING BY LEADER GLOBAL TECHNOLOGIES.

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